

TECHNICAL DATA SHEET**Thermotec BA3025****PRODUCT DESCRIPTION**

Thermotec BA3025 is a hot melt adhesive of premium quality, presented in amber colored sticks. Offers an excellent adherence to a wide varieties of materials.

TECHNICAL DATA

Type:	Ethyl-vinyl acetyl (EVA) co-polymer
Colour:	Amber (sorrel)
Odour:	Slight resin odour
Appearance:	Sticks
Softening point:	85°C (185°F)
Toxicity:	Without dangerous ingredients
Viscosity:	10 000 cps @ 170°C (338°F)
Specific gravity:	0.98
Maximum open time:	30 seconds
Setting time :	Variable
Heat resistance:	65°C (149°F)
Diameter:	11.2mm (0.44")
Lenght:	25cm (10")
Coverage:	Not available.
Storage:	Store the container closed in a dry place. Keep away from light and heat exposure. Keep out of reach of the children.
Precautions:	Make sure to read and understand the Material Safety Data Sheet (MSDS) before using this product.

CARACTERISTICS

- Excellent adhesion to plastics, woods, ceramics, textiles, leathers, glass, papers and paperboards.
- Strong adhesion but still offering a flexible joint.
- Superior heat resistance.
- Excellent flow.

TYPICAL APPLICATION

This adhesive is recommended in production to assemble plastics, ceramics, paperboards, metals, acrylics and glass.

IMPORTANT NOTICE

All statements, recommendations and technical information contained in this document are based on tests and information which Tec-N-Tec believes to be accurate as of this date. The buyers however should test this product before use. Tec-N-Tec will assume no obligation or liability for results obtained from the use of this product.

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