

TECHNICAL DATA SHEET**Adhertec DF9665****PRODUCT DESCRIPTION**

Adhertec DF9665 is a high-density polyurethane foam, double coated with an acrylic pressure sensitive adhesive.

TECHNICAL DATA

Type:	Double coated tape
Colour:	Black
Total Thickness:	1/32" (0.8mm)
Adhesive Thickness:	4.5 mils (113 μ)
Peel adhesion:	68 oz/in (18 N/25 mm)
Elongation tensile:	250 %
U.V. Resistance:	No
Chemical resistance:	Good
Application temperature: ..	4°C @ 38°C (40°F - 100°F)
Heat resistance :	121°C (250°F)
Cold resistance:	-40°C (-40°F)
Density:	325 Kg/m ³ (21 lbs/pi ³)
Storage:	2 years between 5°C and 25°C (2 years between 41°F and 77°F)

APPLICATION

Adhertec DF9665 is mainly used in assembly of metal and plastic components on furniture and appliances, and bonding of emblems and exterior trim.

CARACTERISTICS

- Acrylic adhesive forms a consistent lasting bond.
- Good resistance to dilute acids/alkalis.
- Good conformability and compressability.
- Good adhesion to rough and irregular surfaces.
- It's offered in rolls of 66 yards (60 meters) long, rolled on a center of 3 inches.
- Available in width of 1/2" (12.7mm), 3/4" (19mm) and 1" (25.4mm).

IMPORTANT NOTICE

All statements, recommendations and technical information contained in this document are based on tests and information which Tec-N-Tec believes to be accurate as of this date. The buyers however should test this product before use. Tec-N-Tec will assume no obligation or liability for results obtained from the use of this product.

The product and information herein are believed to be true. Tec-N-Tec Inc. will not be liable for any direct, indirect consequential economic or any other damage whatsoever, except to replace the product and or refund the purchase price to the purchaser.